

FLEXPAK

Since 1977 Flexpak in Geldermalsen has been producing packaging for the food industry. From PP bags to recyclable multi-layer packaging with a high barrier, the process of printing, laminating and further processing into the custom specific end products are key specialties of the company.

flexpak.nl

- ✓ PLASTIC TUBE, FILM, BAGS
- ✓ UP TO 7-LAYER COEX
- ✓ BARRIER - RTR FILMS
- ✓ INLINE PRINTING UP TO 8 COLORS
- ✓ HEAVY DUTY BAGS
- ✓ VALVE BAGS - BLOCK BOTTOM BAGS

Fardem Packaging

Fardem has been manufacturing packaging such as tube, film and heavy duty packaging since 1884. Fardem is specialized in packaging for a wide range of industries including food, chemicals, fertilizers as well as animal feed. The high level of expertise in plastic production, inline printing and custom delivery has made the Edam-based company a key player in the international market.

fardem-packaging.nl

- ✓ 100% RECYCLABLE BARRIER FILM
- ✓ LAMINATED FILM
- ✓ FLOWPACK FILM
- ✓ SHEETS & PP BAGS
- ✓ STANDUP POUCHES
- ✓ OPP - CPP - PET - BOPA - BOPP - PE - OPE
- ✓ UP TO 8 COLORS FLEXOPRINT

Oerlemans plastics

Consumers use different flexible packaging products from Oerlemans Plastics on a daily basis. The company produces a wide range of business to business and consumer packaging for the food market. This includes packaging for bread, meat, cheese, vegetables, fruit for ambient, chilled or frozen applications. For the non-food business to business and consumer markets Oerlemans Plastics produces a huge variety of specialized packaging in various sectors: chemicals, potting soil, fertilizers, pharmaceuticals as well as e-commerce. Besides packaging, Oerlemans Plastics specializes in production of horticultural films for both greenhouse and outdoor cultivation applications. With more than 50 years of experience, Oerlemans Plastics guarantees the production and supply of high-quality products. Production takes place at two locations: Genderen and Giessen.

oerlemansplastics.nl

- ✓ PE - OPE - MDO PACKAGING & FILMS
- ✓ TUBE - FILM - SHEETS - BAGS
- ✓ UP TO 14 LAYER COEX
- ✓ BIODEGRADABLE HORTICULTURAL FILMS
- ✓ 100% RECYCLABLE BARRIER FILMS
- ✓ 10 COLORS FLEXOPRINT

OPI

"As flexible as our product!" is the core value of Oosterwolde Plastic Industry (OPI). The company produces PE tube, film, sheets and packaging for food, non-food and facility purposes. Numerous (inter)national customers are supplied daily with a variety of products from bio-based garbage bags to circular mattress covers - many possibilities in this factory!

opi-plastics.nl

- ✓ PE PACKAGING & FILMS
- ✓ TUBE - FILM - SHEETS - BAGS
- ✓ LDPE - LLDPE - MDPE - HDPE
- ✓ SHEETS AND WASTE BAGS
- ✓ ON ROLL (CORELESS)
- ✓ INLINE PRINTING

Perfon

For more than 40 years, Perfon has been making plastic film products for food and non-food industries. These include packaging for fruit and vegetables, meat and bakery products and packaging for cosmetics. One of its special skills is the perforation process for which Perfon masters four different technologies: micro-, macro-, hot needle and laser perforation.

perfon.nl

- ✓ BOPP - COEX - PE - OPE
- ✓ FILM - POLYESTER TOPSEAL - BAGS
- ✓ FLOWPACK
- ✓ EXTENDING FRESHNESS
- ✓ HOT NEEDLE / MICRO / MACRO / LASER PERFORATION
- ✓ 10 COLORS FLEXOPRINT

Plasthill

Plasthill manufactures high-quality technical PE films and flexible packaging. These PE-film solutions are used, among others, in aerospace, automotive and food industries. The company supplies a wide range of international customers. In the modern factory custom made film products are produced using the extrusion process and different conversion technologies. Our topemboss film is a key example.

plasthill.nl

- ✓ TOPEMBOSS FILM
- ✓ BARRIER FILMS & BAGS
- ✓ FROM 50MM TUBE UP TO 10MTRS WIDE FILM
- ✓ FLAT FILM (UP TO 440CM)
- ✓ INDUSTRIAL (PE) PACKAGING
- ✓ SHEETS - BAGS - HOODS
- ✓ UP TO 5-LAYER COEX BARRIER
- ✓ INLINE PRINTING

Stempher

With over 125 years of experience, Stempher manufactures both paper and polyethylene packaging. The products are used in food, non-food, feed, agri- and horticultural markets worldwide. The Rijssen-based company produces besides the business-to-business products also paper-based packaging solutions for consumers such as coffee and gift packaging.

stempher.nl

- ✓ POLYETHYLENE & PAPER PACKAGING
- ✓ OPEN MOUTH SACKS
- ✓ PAPER VALVE SACKS
- ✓ INDUSTRIAL PACKAGING
- ✓ PAPER BLOCK BOTTOM BAGS
- ✓ PAPER CARRIER BAGS
- ✓ POLYETHYLENE FILM
- ✓ POLYETHYLENE BALES
- ✓ 8 COLORS FLEXOPRINT

members OPACKGROUP

OPACKGROUP
Kleibergestraat 4
4265 GB Genderen
opackgroup.com
+31 416 358 100

FARDEM PACKAGING
Nijverheidstraat 55
1135 KZ Edam
fardem-packaging.nl
+31 299 360 000

FLEXPAK
Poppenbouwing 37
4191 NZ Geldermalsen
flexpak.nl
+31 345 597 070

OERLEMANS PLASTICS
Industrieweg 7
4283 GX Giessen
oerlemansplastics.nl
+31 416 358 100

OPI
Venekoterweg 11
8431 HG Oosterwolde (Fr)
opi-plastics.nl
+31 516 516 608

PERFON
Entersestraat 16
7472 AC Goor
perfon.nl
+31 547 276 100

PLASTHILL
Weerlaan 13
2181 HG Hillegom
plasthill.nl
+31 252 239 300

STEMPHER
Morsweg 22
7461 AG Rijssen
stempher.nl
+31 548 530 530

BRCGS Packaging Materials ♦ NEN - ISO26000 ♦
Certification scheme CO2 reduction management
with ISO 14001 (DNV) ♦ ISO 9001 (DNV) ♦ Ecovadis



This brochure is printed on recycled paper

Scan QR code to visit our website

OPACKGROUP.COM

OPACKGROUP

the sustainable innovator

INNOVATORS IN PACKAGING & FILM SOLUTIONS

our corporate story

PACKAGING SOLUTIONS WITH IMPACT



The right packaging is essential for any product. The OPACKGROUP produces customer-specific, flexible packaging and films of high quality; supplied worldwide.

The family owned business has been investing in making its own product range more sustainable for decades. New packaging concepts made of plastic and paper are constantly being developed by our technology centre, using key technologies as extrusion, lamination, flexo printing and conversion.

The OPACKGROUP consists of seven subsidiaries and ten production sites (Fardem, Flexpak, Oerlemans Plastics, Oosterwolde Plastic Industry, Perfon, Plasthill and Stempher) and together they supply a wide range of packaging and film products. In cooperation with our committed value chain partners and experienced professionals we can help you to find the best and most sustainable packaging solution for your product!

- ✓ 750+ EMPLOYEES
- ✓ 88 EXTRUDERS
- ✓ 34 PRINTING MACHINES
- ✓ 118 CONVERSION LINES

SUSTAINABLE INNOVATOR

Our sustainability strategy focusses on creating **IMPACT**: Innovation, Members, Partners, Ambassadorship, Climate-impact and Transparency.

Innovation: Sustainability is the key focus of our innovation program. We work with the Rethink Plastics strategy including themes as Re-duce, Re-use, Re-cycle, Re-design and Re-new.

Members: We invest in the development of our employees with new education and training programs as part of the OPACKGROUP Academy (OKAY).

Partners: Mutual, long term relationships with our suppliers and customers is key in driving innovation and customer service.

Ambassadorship: To drive (sustainable) change and continuous improvement of the packaging industry as a whole we are consciously investing in board membership. Hence we are supplying about 20 board positions in branch and other organisations to promote and improve the value-chain cooperation.

Climate Impact: We monitor and reduce our climate impact. Examples include the use of green electricity, the efforts to reduce energy in processes and all new company cars are electric or plug in hybrid.

Transparency: We are transparent on company results: our sustainability achievements are monitored externally, validated in our quality certificates.

RETHINK PLASTICS & PAPER

- ✓ RE-DUCE
- ✓ RE-USE
- ✓ RE-CYCLE
- ✓ RE-DESIGN
- ✓ RE-NEW



FOOD MARKET

The food market value chain is complex and includes the production, processing, packaging and distribution of food products. It includes a wide range of players, from farmers and food producers to retailers. Packaging is an essential element as it has a number of key functions:

- As a *handling unit*
- *Protection* against damage, contamination and spoilage.
- *Shelf-life extension* through barriers against light, moisture and gas. Food waste accounts for substantial CO2 emissions, preventing this with good packaging is key.
- *Communication* - Consumer packaging needs an excellent printing quality - and needs to communicate the right information.
- *Recyclability* - Specialists in development and production of 100% recyclable food (barrier) packaging.

OPACKGROUP hosts all technologies: we have customized solutions for every application.



NON-FOOD MARKET

We supply a wide range of packaging products and films for the non-food market as; chemicals, pharmaceuticals, electronics, building materials and transportation sectors. Our flexible packaging solutions such as shrink, embossed and flowpack film, as well as sleeves, hoods and bags are used to protect and secure products during transport and storage. Our specialists help you find the right solution, tailored to the specific needs of the industry, applications and products. To promote circularity, we are experts in developing recyclable non-food packaging & films using recycled raw materials.



AGRI & HORTI MARKET

For the agricultural and horticultural market OPACKGROUP supplies films and packaging for the cultivation, production, processing and distribution of vegetables, fruit, flowers and plants. We have decades of experience in technical films for greenhouse and open field cultivation. Our film solutions protect and increase the yields. We are also specialized in packaging for related sectors and products such as potting soil, fertilizers, hay, straw, wood fiber and animal feed.



SOLUTIONS

The world is changing. New legislation, evolving customer demands and new innovations require change, optimization and innovation of packaging & film solutions. At the same time the packaged product requires the right packaging attributes as well as runability. Our products have numerous essential properties that contribute to the success of what product is inside this packaging! Our experienced specialists will provide essential solutions like hygienic protection, CO2 reduction, effective packaging communication and circularity.



The OPACKGROUP Technology Centre (OTC) is our R&D laboratory. With an innovation-driven team of experts providing intercompany and external research & development (R&D) in the field of sustainable packaging and films we invent the solutions for the future. The combination of high-quality laboratory equipment, know-how and excellent R&D experience are key elements in designing sustainable packaging solutions. Our credo: Connect & Develop!

♦ otcpackaging.nl

- ✓ ANALYSING AND DESIGNING
- ✓ NEW FLEXIBLE PACKAGING AND FILMS
- ✓ FACTORY TESTING RANGING FROM EXTRUSION, FLEXOPRINTING, LAMINATION AND CONVERSION
- ✓ IN DEPTH MECHANICAL AND CHEMICAL ANALYSIS OF PRODUCTS
- ✓ TRAINING POSSIBILITIES, INNOVATION SUPPORT, PACKAGING ADVICE



The experts at the OPACKGROUP Repro Centre (ORC) have a passion for optimal graphical designs on your packaging! The repro studio is 100% equipped for the flexoprinting process of the OPACKGROUP companies. In this studio they embrace your creative artwork and convert that into immaculate printing quality. Our principle: Right First Time!

♦ orcpackaging.nl

'WE CO-CREATE BY SHARING KNOWLEDGE, RESEARCH, DEVELOPMENT AND REPROGRAPHY'



- ✓ FULL REPRO & DTP SERVICES
- ✓ PREPRESS MEETING
- ✓ FINGERPRINT PROFILES OF ALL PRESSES
- ✓ FLEXOPRINT CONSULTANCY
- ✓ SPEEDY PRINTING TOOLS DELIVERY